



Recommended settings HeavyDuty

Film Type	Recommended Temperature in °F				Recommended AirVolume in %			
	V1	V2	V3	V4	V1	V2	V3	V4
7.1	212-221	221-230	230-239	239-248	26	30	35	45
8.3	212-221	221-230	230-239	-	50-60	60-70	80-90	-

Listed values are recommendations to warrant durability of machine at good results.
These values should not be exceeded. But temperature and air volume can slightly vary dependent on ambient conditions or application.

Approx. change of wear parts						
Approx. change of wear parts	PaperWave	PlantWave	EcoWave100	PolyWave Ind. /EcoWave-50	Heavy Duty	PolyWave light
	Up to:	Up to:	Up to:	Up to:	Up to:	Up to:
Ceramic Blade per side (4 sides)	114,000ft.	131,000ft.	65,500ft.	98,000ft.	65,500ft.	131,000ft.
Special hardened Blade per side (2 sides)	x	49,000ft.	x	49,000ft.	16,000ft.	49,000ft.
PTFE Brown Belt	30,000ft.	65,500ft.	65,500ft.	49,000ft.	16,000ft.	65,500ft.

